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JUL 06 2018

D204-562-041
Job Sheet 180364



Part No: D204-562-041

Job Qty: 1 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/1/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:I Removed Manufacturing 05-11-01 JLM
IPP REV:J AS PER ECN 10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:K 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		8/1/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 25 2018
110	Packaging	1 pcs		8/1/18	0.00	0.00	Packaging1-2			JUL 25 2018
120	QC	1 pcs		8/1/18	0.00	0.00	QC4			AUG 01 2018
130	Packaging	1 pcs		8/1/18	0.00	0.00	Packaging3-1			
135	DC	1 pcs		8/1/18	0.00	0.00	DC			
140	QC21-FG	1 Ea		8/1/18	0.00	0.00	QC21			

Part Op 130 - Identify and pack for shipping as per PPP D204-562-041 LOCATION: FG010
Descriptions: 135 - Photocopy bluefile & type labels per PPPD204-562-041 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-204	Mirror Bracket	1 Ea (1 ea)	90-Start up Operation	5098894
D3439-101	Mirror Assembly 8"	2 Ea (2 ea)	90-Start up Operation	#153920
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation	5020602

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2161-204	1	0	0
	D3439-101	2	19	0
	MS27039-1-08	4	371	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____		DISPOSITION Rework ☐ Scrap ☐ Use as is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
		MRB (QSI042) Approval _____		Completed By _____	
		Lead hand / Supervisor Approval Verification _____		QC / QA Coordinator Approval _____	

Container No: S096101
 Part: D204-562-041
 Job No: 180364
 Serial No/Batch: S096101
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH92-16 Issue 4aeFAstic SH975NE 11/03/24, EASA STC

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Root Cause: Environment ☐ ☐ Design ☐ ☐ Operator ☐ Doc/Data ☐ ☐ Offset/Setup ☐ Equip/Tooling ☐ ☐ Supplier ☐ Handling/Pre ☐ ☐ Training ☐ Material ☐ ☐ Use for Testing ☐ Internal Transport ☐ ☐ Poor Information ☐ Tribal Knowledge ☐ ☐ Rushing ☐ LOA ☐ ☐ Product Improvement ☐ Substation ☐ ☐ Process Improvement ☐ Past Expiry Date ☐ ☐ Manufacturing Process ☐ Misidentified ☐ ☐ Past Due ☐		Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/ Surge ☐ io/Program ☐ ain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

Change Record

PAGE 1 OF 1

Part Number: D204-562-041

Description: DUAL CARGO MIRROR INSTALLATION[illegible]